



Excellence in Industrial Nesting Software Since 1975

**"Designed with Productivity in Mind"**



**Oxy**



**Plasma**



**WaterJet**



**Laser**

ShopData provides and supports programmable post processors for all ShopData Systems CNC Applications.

**Chain Cutting**

**Common Line Cutting**

**Advanced CAD**

**Automatic Tooling**

**Parametric Shapes**

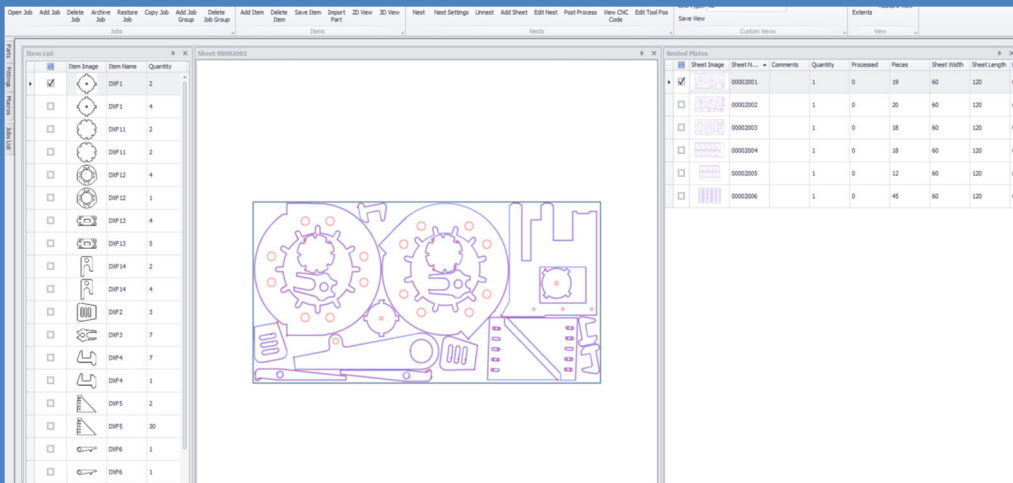
**Automatic Shape Nesting**

***ShopData Systems is an Employee Owned Company***

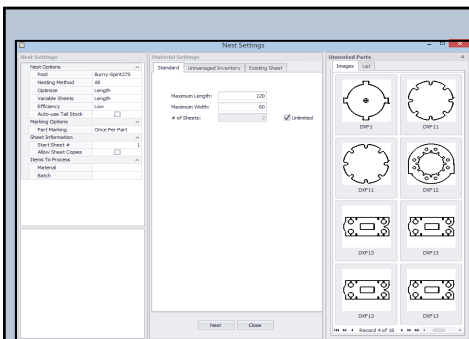
**[shopdata.com](http://shopdata.com)**

# ShopData Systems

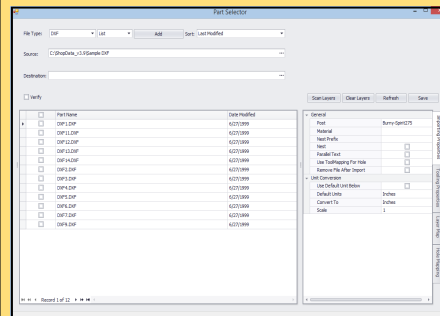
# QuickCAM Pro



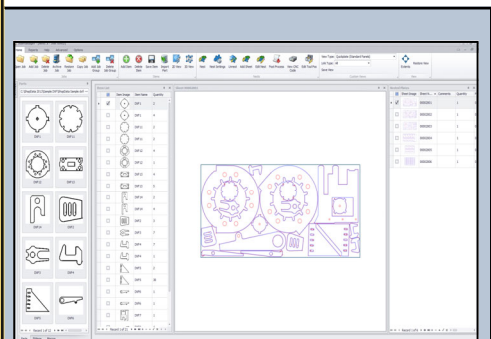
Our new user configurable screen is designed to give you the maximum flexibility and maximum productivity. You arrange the screen the way you want, even use two screens, whatever helps you get the job done!



**Nest Settings**



**Part Selector Screen  
For Importing Parts**



**Parts-item  
list-sheet-nested plates**

**Everything you need for parts cutting!**

QuickCAM Pro has all the features you need to design, draw, nest and process your parts for CNC cutting.

**Advanced nesting & tooling features  
optimize the performance of your machine.**

QuickCAM Pro combines a powerful built-in drawing tool and flexible automatic and interactive tooling, with advanced shape nesting to give you all of the tools you need to process accurate parts and minimize material usage and part processing time.

**Chain Cutting**

**Common Line Cutting**

**DXF Import**

**Automatic Shape Nesting**

**Automatic Tooling**

**CNC Cutting**

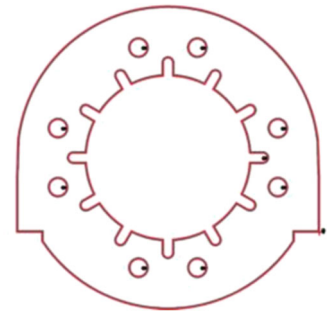


1771 International Parkway  
Suite 127  
Richardson, TX 75081

## DXF, DWG, and DSTV drawing import & CAD drawing

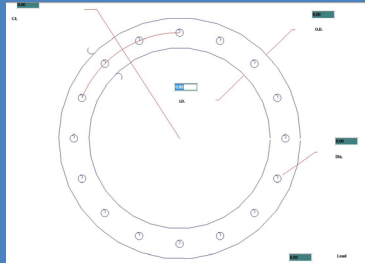
Use Shop Data software's visual drawing tools to design the simplest or most complex of parts. Or import drawing files from other software individually or in batches – they are automatically tooled; you simply nest and cut as parts!

With Shop Data's' incredible technology you can easily drag & drop, copy, move, and rotate parts, or move lead-ins and lead-outs anywhere along the tool path.



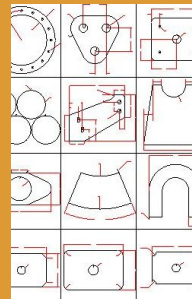
## Part macro development

If you frequently cut similar parts with varying dimensions, Shop Data's Macro Programming Utilities allows you to build your own dimensionable shape library! Now you don't have to redraw every variation of a given part type.



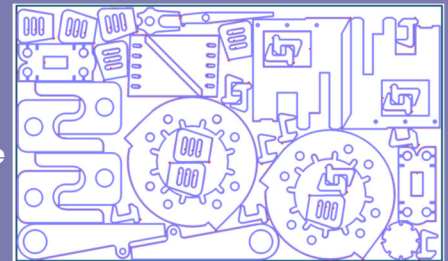
## Shape library

Over 66 commonly used shapes – such as lifting lugs, belt guards, flanges, gussets – even fan housings and augers, are pre-programmed and ready for use.



## Advanced Shape Nest

QuickCAM Pros' Advanced Shape Nest automatically lays parts side by side and rotates them to match interlocking angles and contours. Part "pairing" maximizes material usage through piece placement. Advanced Shape Nest automatically nests parts inside internal cutouts for the highest nesting precision. Other nesting features include chain cutting, move & bump manual nesting (with mouse-controlled part rotation), feature avoidance, and part tabs.



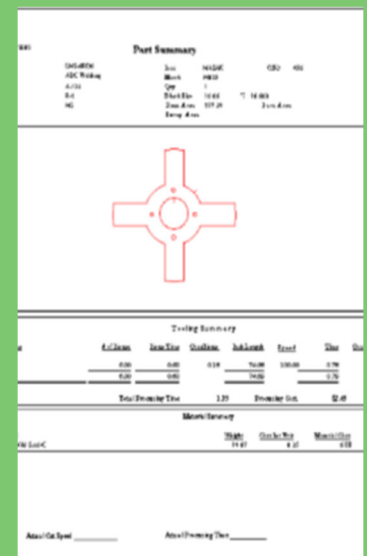
## SmartContour™

With our powerful drawing module based SmartContour™ tool you can precisely adjust and control kerf compensation, lead ins, lead outs, tabs, and overburn on small holes, medium holes, internal and external profiles, allowing you to hold tight tolerances and improve the quality of your cutting operations. Apply your settings to individual parts on the fly or globally for maximum flexibility.

EXTERNAL	
LEADIN	
LENGTH	.3
RADIUS	0
ANGLE	90
STEPS	1
TAB	0
KERFADJUST	0
LEADOUT	
LENGTH	.2
RADIUS	0
ANGLE	45
STEPS	1
OVERBURN	0
CORNERLOOP	
LOOPS ON BE...	YES
LOOPS ON UN...	YES
INTERNAL	
LEADIN	
LENGTH	.3
RADIUS	0
ANGLE	90
STEPS	1
TAB	0
KERFADJUST	0
LEADOUT	
LENGTH	.2
RADIUS	0
ANGLE	45
STEPS	1
OVERBURN	0
CORNERLOOP	
LOOPS ON BE...	YES
LOOPS ON UN...	YES
SMALL HOLES	
Min	0.38
Max	0.50
LEADIN	
LENGTH	0.03
RADIUS	0.03
ANGLE	180
STEPS	1
TAB	0.05
KERFADJUST	0
LEADOUT	
LENGTH	0.05
RADIUS	0.05

## Ultimate customization for labels & reports

Through the dynamic interactive capabilities of Microsoft Windows®, you can design your own ShopData reports & labels! By interfacing Microsoft Access® and Seagate Crystal Reports™ with ShopData for Windows, you have the tools you need to extract critical data for estimating, production, shipping, inventory management, purchasing, and more.

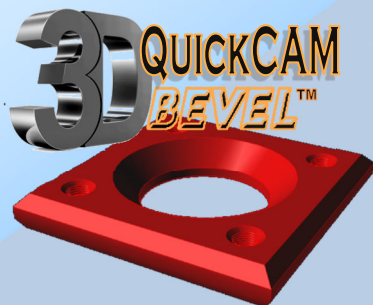


## Personalized training & support

ShopData backs its software with 120+ collective years of metal fabricating experience and 35+ years in business. No cutting software company has more expertise! We offer hands-on, customized training at your site or ours. Take advantage of our 24/7 phone support through the annual Tech-Support and Update Subscription.



Excellence in Industrial Nesting Software Since 1975



ShopData Systems  
provides & supports  
programmable  
post processors for all  
CNC Applications.



- ✓ Five Axis Beveling
- ✓ Shared pre-drill
- ✓ Auto corner loop and in-line loop
- ✓ Dynamic 3D Part Viewer



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*"Highest Reported  
Satisfaction with  
Support & Training"*

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programmable  
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CNC Applications.



## InventoryTrak™

Manage Your Valuable Plate Inventory

Create Remnants as You Nest

Return Remnants to Inventory and Re-Nest on Them

Create Your Own Remnants and get them off of the Shop Floor

Server version

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## MRPLink

Import NC-1 files and Inventory from your MRP System

Deplete Inventory as You Nest

Return the results to your MRP software

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## EdgeStart™ Advanced Nesting

The Most Advanced Nesting Engine in the Industry!

Achieve Single Digit Scrap Rates!

Automatic Common Line Cutting!

Automatic Chain Cutting!

Now with StripSaver

Process an Entire Plate with No Full Kerf Pierces

*"Highest Reported  
Satisfaction with  
Support & Training"*

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